ASSEMBLY DETAIL

1. 1" x 1" ANGLE

2. 1 1/2" OC

3. GLASS STOP

4. 1 1/2" OC (SPACED)

5. 3/8" x 2 PH

6. 1/4" SELF-DRILLING SCREWS

7. 12 GA. HOLLOW METAL

8. (PRIME PAINTED GREY)

9. WINDOW FRAME (PRIME)

10. 1 1/2" GA. TUBE (PRIME PAINTED GREY)

11. PERFORATED LINER

12. (PAINTED SEMI-GLASS)

13. AIRTIGHT:frame/DESIGN: INSULATED 24" OC. AT TOP OF WINDOW AROUND ENTIRE FRAME/W/DESIGN BAGS

14. ACOUSTIC FOAM UNDERNEATH LINER

15. THICKNESS AND TYPE OF GLASS VARIES

16. THICKNESS AND TYPE OF GLASS VARIES

17. AIR GAP BETWEEN GLAZINGS

18. 1/4" THICK FOAM